



Wo-no:	Cust-no:	PCM Reserv:	Estimated Time:	
Order-no:	Order-line:	Contact:		
Comp-name:				
Description: A-I-10-12in-0.250-10.5in-1.75in-0in-N2-0.260-1.063-0.625				Process Check
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<b>** PROCESS CUTTING **</b>		CUT BAR	WI-5001	
Materials	38-00030 1 3/8 Hex Bar 1018 CS	STAMP	WI-5002	
Quantity		FACE & CHAMFER	MR-5002	
Cut Length	12.63			
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<b>** PROCESS GUN DRILL **</b>		GUNDRILL	WI-5007, WI-5008, WI-5009	
Bore Size	0.260" (6.6 mm) (Standard)	TAPPING	WI-5010, WI-5011, WI-5012	
Stem Length	12	.	MR-3002	
Instrument Thread	Standard Tap 1/2" NPT			
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<b>** PROCESS CNC/MANUAL LATHE **</b>		MACHINE OUTER DIMENSION	WI-5021, WI-5022	
Process Connection	1" NPT (Standard)	PROFILE ON CNC OR MANUAL LATHE	MR-3002, MR-5002	
Profile	Tapered			
Insertion Length	10.5			
Head Length	1.75			
Lag Length	0			
Thread Length	1.0			
Hex Length	0.75			
Root Diameter	1.063" (27 mm) (Standard)			
Tip Diameter	0.625" (15.9 mm)			
Tip Thickness	0.250" (6.4 mm) (Standard)			
Overall Length	12.25			
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<b>** ULTRASOUND &amp; CENTERDRILL **</b>		Process		
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<b>** Special Requirements **</b>				
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BILL-OF-MATERIALS:				
ITEM	DESCRIPTION	UOM	QTY	COST
38-00030	1 3/8 Hex Bar 1018 CS	IN	12.63	11.11
TW-LABOUR	Thermowell Labour	EA	37.88	20.83
Total Cost:				31.94

FINAL INSPECTIONS		QUALITY INSPECTION COMMENTS	
SUPERVISOR: _____		QUALITY INSPECTION: _____	
DATE: _____		DATE: _____	